

## COLD ROLLED

### SIZE EXTRAS (USD/ton)

Thickness (mm)	Width(mm)						
	200-449(**)	450-699	700 - 799	800 - 899	900 - 1099	1100 - 1299	1300 - 1399
0,30 - 0,34	344	294	267	260	252	260	-
0,35 - 0,39	249	199	172	165	152	165	-
0,40 - 0,44	236	186	152	131	118	104	111
0,45 - 0,49	236	186	152	131	118	104	111
0,50 - 0,59	209	159	131	98	84	71	71
0,60 - 0,69	202	152	118	84	71	57	57
0,70 - 0,79	275	125	98	77	64	50	50
0,80 - 0,89	261	111	91	71	57	43	41
0,90 - 2,00	138	88	75	55	35	28	28
2,01 - 3,00*	160	110	100	70	60	35	50

\* CR thicker than 2,01 mm is produced without edge trimming. If edge trimming is requested, 30 USD/ton size extra will be added to the specified value.

\*\* For widths narrower than 200 mm, size extra will be arranged when ordering.

QUALITY EXTRAS (USD/ton)							
EN 10130		EN 10130		EN 10209		EN 10268	
DC01 A	15	DC01 B	40	DC01EK	50	H240LA	65
DC03 A	20	DC03 B	50	DC04EK	70	H280LA	80
DC04 A	45	DC04 B	75	DIN 1623		H320LA	125
DC05 A	60	DC05 B	90	St37 (S235)	40	H360LA	155
DC06 A	80	DC06 B	110			H400LA	225
						BOR 240	35
					Special for Borçelik	BOR 271	80
					Special for Borçelik		

<b>SPECIAL MECHANICAL PROPERTY EXTRAS (USD/ton)</b>	25	⇒ In accordance with the norm limits
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<b>CUT TO LENGTH EXTRAS (USD/ton)</b>		
	60	⇒ Lengths For 400 mm - 999 mm
	50	⇒ Lengths For 1000 mm - 1999 mm
	50	⇒ Lengths For 2000 mm - 2500 mm
	60	⇒ Lengths For 2501 mm - 6000 mm

<b>SPECIAL WIDTH TOLERANCE (USD/ton)</b>	30	
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<b>SPECIAL THICKNESS TOLERANCE (USD/ton)</b>		
Special tolerance specified in the norm of EN10131	10	
Half or less than half of the special tolerance specified in the norm of EN10131	20	

<b>SPECIAL LENGTH TOLERANCE (USD/ton)</b>		
Special tolerance specified in the norm of EN10131	20	
Half or less than half of the special tolerance specified in the norm of EN10131	40	

<b>SPECIAL OUT OF SQUARENESS EXTRAS (USD/ton)</b>		
Special tolerance specified in the norm of EN10131	20	
Half or less than half of the special tolerance specified in the norm of EN10131	40	

<b>SPECIAL FLATNESS TOLERANCE (USD/ton)</b>		
Special tolerance specified in the norm of EN10131	30	
Half or less than half of the special tolerance specified in the norm of EN10131	to be arranged when ordering	

<b>METAL PACKAGING EXTRA (USD/ton)</b>	20	
<b>SPECIAL PACKAGING EXTRA (USD/ton)</b>	20	

<b>TONNAGE EXTRAS (USD/ton)</b>		
	20	⇒ Less than 20 tons monthly
	40	⇒ Pallet weight less than 1 ton
	30	⇒ Pallet weight 1-2 tons
	20	⇒ Pallet weight 2-3 tons
	25	⇒ Coils less than 5 tons

<b>TEST EXTRA (USD/ton)</b>		
	1	⇒ CHEMICAL ANALYSIS
	1	⇒ TENSILE TEST

### COLD ROLLED

#### SIZE EXTRAS (USD/ton)

Thickness (mm)	Width(mm)						
	200-449(**)	450-699	700 - 799	800 - 899	900 - 1099	1100 - 1299	1300 - 1399
0,30 - 0,34	344	294	267	260	252	260	-
0,35 - 0,39	249	199	172	165	152	165	-
0,40 - 0,44	236	186	152	131	118	104	111
0,45 - 0,49	236	186	152	131	118	104	111
0,50 - 0,59	209	159	131	98	84	71	71
0,60 - 0,69	202	152	118	84	71	57	57
0,70 - 0,79	275	125	98	77	64	50	50
0,80 - 0,89	261	111	91	71	57	43	41
0,90 - 2,00	138	88	75	55	35	28	28
2,01 - 3,00*	160	110	100	70	60	35	50

\* CR thicker than 2,01 mm is produced without edge trimming. If edge trimming is requested, 30 USD/ton size extra will be added to the specified value.

\*\* For widths narrower than 200 mm, size extra will be arranged when ordering.

QUALITY EXTRAS (USD/ton)								
EN 10130		EN 10130		EN 10209		EN 10268		
DC01 A	15	DC01 B	40	DC01EK	50	H240LA	65	
DC03 A	20	DC03 B	50	DC04EK	70	H280LA	80	
DC04 A	45	DC04 B	75	DIN 1623		H320LA	125	
DC05 A	60	DC05 B	90	St37 (S235)	40	H360LA	155	
DC06 A	80	DC06 B	110			H400LA	225	
						Special for Borçelik	BOR 240	35
						Special for Borçelik	BOR 271	80

<b>SPECIAL MECHANICAL PROPERTY EXTRAS (USD/ton)</b>	25	⇒ In accordance with the norm limits
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<b>CUT TO LENGTH EXTRAS (USD/ton)</b>	60	⇒ Lengths For 400 mm - 999 mm
	50	⇒ Lengths For 1000 mm - 1999 mm
	50	⇒ Lengths For 2000 mm - 2500 mm
	60	⇒ Lengths For 2501 mm - 6000 mm

<b>SPECIAL WIDTH TOLERANCE (USD/ton)</b>	30	
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<b>SPECIAL THICKNESS TOLERANCE (USD/ton)</b>	10	
Special tolerance specified in the norm of EN10131	10	
Half or less than half of the special tolerance specified in the norm of EN10131	20	

<b>SPECIAL LENGTH TOLERANCE (USD/ton)</b>	20	
Special tolerance specified in the norm of EN10131	20	
Half or less than half of the special tolerance specified in the norm of EN10131	40	

<b>SPECIAL OUT OF SQUARENESS EXTRAS (USD/ton)</b>	20	
Special tolerance specified in the norm of EN10131	20	
Half or less than half of the special tolerance specified in the norm of EN10131	40	

<b>SPECIAL FLATNESS TOLERANCE (USD/ton)</b>	30	
Special tolerance specified in the norm of EN10131	30	
Half or less than half of the special tolerance specified in the norm of EN10131	to be arranged when ordering	

<b>METAL PACKAGING EXTRA (USD/ton)</b>	20	
<b>SPECIAL PACKAGING EXTRA (USD/ton)</b>	20	

<b>TONNAGE EXTRAS (USD/ton)</b>	20	⇒ Less than 20 tons monthly
	40	⇒ Pallet weight less than 1 ton
	30	⇒ Pallet weight 1-2 tons
	20	⇒ Pallet weight 2-3 tons
	25	⇒ Coils less than 5 tons

<b>TEST EXTRA (USD/ton)</b>	1	⇒ CHEMICAL ANALYSIS
	1	⇒ TENSILE TEST

## HOT DIPPED GALVANIZED

### COATING EXTRAS (USD/ton)

Thickness (mm)	Minimum Coating Mass (total for both surfaces g/m <sup>2</sup> )				
	≤100	101-140	141-200	201-275	276-350
0,30 - 0,34	190	225	310	425	550
0,35 - 0,39	165	195	270	370	480
0,40 - 0,44	150	175	240	325	425
0,45 - 0,49	135	160	215	295	380
0,50 - 0,59	120	140	190	255	330
0,60 - 0,69	105	120	160	220	280
0,70 - 0,79	90	105	145	190	245
0,80 - 0,89	85	95	130	170	220
0,90 - 1,24	70	80	105	140	180
1,25 - 2,00	55	65	80	105	135
2,01 - 4,00	65	75	95	120	155

### SIZE EXTRAS (USD/ton)

THICKNESS (mm)	WIDTH (mm)							
	200-449(**)	450-699	700 - 799	800 - 899	900 - 1099	1100 - 1299	1300 - 1399	1400s
0,30 - 0,34	220	170	125	115	110	115	-	-
0,35 - 0,39	200	150	120	105	100	105	-	-
0,40 - 0,44	190	140	110	95	90	95	110	-
0,45 - 0,49	185	135	105	85	80	85	100	-
0,50 - 0,59	175	125	95	80	70	75	95	105
0,60 - 0,69	165	115	85	70	55	55	65	85
0,70 - 0,79	155	105	75	60	45	45	55	75
0,80 - 0,89	150	100	70	50	35	35	45	65
0,90 - 2,00	145	95	65	45	30	25	35	55
2,01-3,00*	145	95	65	45	30	25	-	-
3,01- 4,00*	145	95	65	45	30	-	-	-

\* HDG thicker than 2,01 mm is produced without edge trimming. If edge trimming is requested, 30 USD/ton size extra will be added to the specified value.

\*\* For widths narrower than 200 mm, size extra will be arranged when ordering.

### QUALITY EXTRAS (USD/ton)

EN 10327	EN 10326	EN 10292 (HSLA)
DX 51 D+Z 5	S220 GD+Z 15	H260LAD 90
DX 52 D+Z 20	S250 GD+Z 25	H300LAD 110
DX 53 D+Z 45	S280 GD+Z 45	H340LAD 125
DX 54 D+Z 55	S320 GD+Z 125	H380LAD 155
DX56 D+Z 75	S350 GD+Z 155	H420LAD 220

**SPECIAL MECHANICAL PROPERTY EXTRAS (USD/ton)** 25 ⇒ In accordance with the norm limits

**SURFACE EXTRAS (USD/ton)**

A	0	
B	15	⇒ SPM
C	50	⇒ SPM

**CUT TO LENGTH EXTRAS (USD/ton)**

60	⇒ Lengths For 400 mm - 999 mm
50	⇒ Lengths For 1000 mm - 1999 mm
50	⇒ Lengths For 2000 mm - 2500 mm
60	⇒ Lengths For 2501 mm - 6000 mm

**SPECIAL WIDTH TOLERANCE (USD/ton)** 30

**SPECIAL THICKNESS TOLERANCE (USD/ton)**

Special tolerance specified in the norm of EN10143	10
Half or less than half of the special tolerance specified in the norm of EN10143	20

**SPECIAL OUT OF SQUARENESS EXTRA**

Special tolerance specified in the norm of EN10143	20
Half or less than half of the special tolerance specified in the norm of EN10143	40

**SPECIAL FLATNESS TOLERANCE**

Special tolerance specified in the norm of EN10143	30
Half or less than half of the special tolerance specified in the norm of EN10143	to be arranged when ordering

**SPECIAL LENGTH TOLERANCE**

Special tolerance specified in the norm of EN10143	20
Half or less than half of the special tolerance specified in the norm of EN10143	40

**METAL PACKAGING EXTRA** 20  
**SPECIAL PACKAGING EXTRA** 20

**TONNAGE EXTRAS**

20	⇒ Less than 20 tons monthly
40	⇒ Pallet weight less than 1 ton
30	⇒ Pallet weight 1-2 tons
20	⇒ Pallet weight 2-3 tons
25	⇒ Coils less than 5 tons

**TEST EXTRA**

1	⇒ CHEMICAL ANALYSIS
1	⇒ TENSILE TEST

## HOT ROLLED PICKLED AND OILED

### SIZE EXTRAS (USD/ton)

THICKNESS (mm)	WIDTH (mm)				
	< 700	700 - 899	900 - 1099	1100 - 1299	≥ 1300
1,40 - 1,59	95	85	75	75	-
1,60 - 1,99	65	55	50	45	-
2,00 - 2,29	50	35	30	25	35
2,30 - 2,59	45	30	25	20	30
2,60 - 2,99	35	25	20	17	25
3.00 - 5,60 (*)	30	20	17	15	20

(\*) P&O thicker than 5 mm is produced without edge trimming.

### QUALITY EXTRAS (USD/ton)

EN 10111		EN 10149		EN 10025	
DD11	10	S 315 MC	70	S235 JR	20
DD12	25	S 355 MC	100	S275 JR	55
DD13	30	S 420 MC	155	S355 JR	70
DD14	85	S 460 MC	190		
		S 500 MC	250		
SAE J403					
1010	20				

### PICKLING EXTRA (USD/ton)

65

### EDGE TRIMMING EXTRA (USD/ton)

15

### TEST EXTRA (USD/ton)

1 ⇒ CHEMICAL ANALYSIS  
1 ⇒ TENSILE TEST

The extra list is valid as from 01/09/2009

Revision.19